



**SOLIDA BIOTECH**

*NEXT-GENERATION BIOREACTORS*

SINGLE,  
PARALLEL,  
AUTOCLAVABLE AND  
SUB DISPOSABLE  
BIOREACTORS



# Bio BENCH

Advanced Modular  
BENCH Top Bioreactors  
Package

## Bio BENCH Advanced

Bioreactors series represent the latest advancements in mechanical, automation and software engineering applied to the bioprocess industry.

Industrial standard technologies, high-flexibility, modularity, easy upgrades and replacements, guaranteed long term spare parts availability and after-sales service distinguish Solida Biotech from competition.

### **High Flexibility and Reliability**

via PLC automation and BIOFLEX™ Software

### **Modularity and upgrades** at any time thanks to our new concept Modular design

### **Quality without compromise**

only certified materials are selected

### **Complete documentation.** IQQ, DQ

and components traceability for GLP and cGMP

### **Service and Maintenance**

with a worldwide network



# ADVANCED & INTUITIVE CONTROLLER TECHNOLOGY



## PLC CONTROL

The whole control unit is based on PLC hardware and Scada Software. Advanced Controller features include simultaneous control and regulation of various parameters in one bioreactor solution.

### Controls for each bioreactor:

- 2 x pH
- 2 x pO<sub>2</sub>
- 2 x temperature
- 2 x level and foam
- 2 x stirrer speed
- 2 x pressure
- up to 8 x variable or fix speed pumps
- up to 8 x MFC's or rotameters
- 2 x load cells
- up to 8 x balances

\* extra inputs are available for biomass monitors, optical density, gas analyzer, pCO<sub>2</sub>, online automated samplers and others.

**Bio BENCH** PLC technology guarantee the best performances, reliability, long term service and spare parts availability unless proprietary systems. The selection of trusted hardware components united with our background in fermentation and cell culture implemented into the **Bio BENCH** Controller Software ends up into a unique advanced bioreactor.

## Bio BENCH HMI

The **Bio BENCH** HMI-PC 15.6" or 19" large screen size (human interface touch-screen) represents the first complete local interface to fully manage, control and record process parameters in a bioreactor.

### Functionalities:

- set-points configuration and modification
- P.I.D. settings
- probes and pumps calibration
- dose monitoring
- up to 8 level of alarms
- up to 8 password protection definition
- sequences programming
- batches and feeding profiles formulations
- cascade controls and exponential equations
- Online recording (memory card and USB/Ethernet output connections)
- Data Visualization with graphic, curves and profiles displays

**Bio BENCH** is available with or without Human Interface Touch screen.

Each unit is equipped with:

- Batch
- Feed-batch
- Continuous modes of operation.



### Fermentation setting page:

- 1 Preparation parameter setting access
- 2 Pre-inoculum parameter setting access
- 3 Inoculum parameter setting access
- 4 Cultivation (fermentation) parameter setting access
- 5 Alarms parameter setting access
- 6 Pump parameter setting access
- 7 Probe calibration parameter setting access
- 8 Memory data record update command
- 9 Start the "new batch" wizard
- 10 Inoculum start switch
- 11 Stop batch switch

### Chosen of leading PLC:

Siemens, National Instruments, Allen Bradley, Delta V.

### Chosen of communication device:

Canopen, Interbus, Profibus, DeviceNet, ControlNet, ModBus, RS232/485, Ethernet, USB.

# MODULAR & FLEXIBLE VESSEL CONCEPT



## SMART DESIGN

**Bio** BENCH is Modularity and Flexibility at the same time.

As a matter of fact, the homogeneity of our control unit and software beside the vessel's concept, offer full possibilities to work with several types of cells lines and micro-organisms without the need to modify instrument design.

Every unit is composed of:

- PLC module containing electronic elements
- Gas mixing module
- Pumps module
- Thermostatic circuit module with built-in fluidics and actuators for accurate temperature control.

Each module can be replaced or exchanged at any time without the need of an expert technician.

STANDARD VESSELS:

Total volume	Working min.	Working vol.	Aspect ratio H/D*
<b>1L</b> / Single wall / Jacketed	0,2	0,8	2:1
<b>2L</b> / Single wall / Jacketed	0,4	1,6	2:1
<b>3L</b> / Single wall / Jacketed	0,6	2,4	2:1
<b>5L</b> / Single wall / Jacketed	1,0	4,0	2:1
<b>7L</b> / Single wall / Jacketed	1,4	5,6	2:1
<b>10L</b> / Single wall / Jacketed	2,0	8,0	2:1
<b>15L</b> / Single wall / Jacketed	3,0	12,0	2:1
<b>20L</b> / Single wall / Jacketed	4,0	16,0	2:1

## CONFIGURATION

Solida Biotech offers a wide selection of autoclavable borosilicate glass bioreactors and SUB disposable available in the range of 50mL to 20L working volume , single wall or jacketed. System concept allow you to interchange vessel's size without any limitation on the system set-up. You can benefit of our classic bioreactors selection either for Microbial fermentation and Cell cultivation.

Solida Biotech supply multi purpose Bioreactors and Fermenters for microbial, cell cultures or other non conventional applications. Our offer include Photo-Bioreactors, Air-Lift, Gas-Lift, MBR/SBR systems. Diachrom Biotech customize bioreactors according to specific detailed requirements.



# FEATURES & SPECIFICATIONS



## FEATURES

- Smart pH and D.O. probes allow monitoring of all sensor functions making substantial advantages in bioprocess monitoring and control
- pH sensor empower fully integrated accuracy monitoring
- Monitoring of all sensor functions, status of the sensor quality (glass resistance, reference resistance, Checkref potential).
- D.O. optical sensors demonstrate a number of substantial advantages because of a symbiosis of sensor and measurement amplifier- a smart sensor.
- Variable or fix speed peristaltic pumps, autoclavable type  
In an embodiment, the present solution provides a new and improved liquid metering pump adapted for pumping sterile fluids and/or foodstuffs.
- Solida Biotech introduce onto his Bioreactors liquid metering pumps to avoid contamination problems caused by manual handling.

## SPECIFICATIONS

<b>Agitation system</b>	Direct drive, mechanical or magnetically coupled drive
<b>Stirrer speed (rpm)</b>	Standard range is 1 – 2000 rpm adjustable according to required configuration either bacterial, cell culture or both
<b>Impellers</b>	Rushton, Marine, Pitched Blade, adjustable and removable type impellers. Special impellers are also available.
<b>Gas sparger</b>	Porous sparger, L-type sparger, Sinterized sparger, fixed or removable type
<b>Gas overlay</b>	Included as standard feature
<b>Gas mixing</b>	Standard set-up include Air, O <sub>2</sub> , CO <sub>2</sub> and N <sub>2</sub> gas mixing station, our unit can hold up to 8 gasses. Standard set-up include Flowmeters with on/off automatic solenoid valve for gas flow regulation or Massflow controllers for automatic gas flow control and data recording
<b>Exhaust gas</b>	Water cooled exhaust gas Condenser
<b>Sampling</b>	Sanitary sampling system with Fixed height or Height adjustable sampling pipe including contained sample bottles available with various volumes
<b>Harvesting</b>	Sanitary Drain pipe or Dip tube Fixed height or Height adjustable
<b>Liquid additions</b>	Triple or single inlet ports for chemicals additions (optional micro liquid injectors)
<b>pH</b>	Optical or classic pH sensor, 12mm, 19mm or 25mm Ingold connectors, (various length). PLC and SCADA Software Control: via acid pump or CO <sub>2</sub> gas (Flowmeter or MFC) in combination with alkali pump and/or other actuators.
<b>DO<sub>2</sub></b>	Optical or classic DO sensor, 12mm, 19mm or 25mm Ingold connectors, (various length). PLC and SCADA Software Control: via or in combination with N <sub>2</sub> , Air, O <sub>2</sub> (Flowmeter or automation MFC) and agitation or nutrient addition pump or other actuators
<b>Temperature</b>	Pt-100 sensor in thermo well in top plate. PLC and SCADA Software Control: cooling and/or heating jacket via bioreactor wall or via internal heat exchanger, cooling via tap water or chilled water
<b>Foam</b>	Height adjustable conductivity based foam and level sensor, High/Low foam sensors are also available. PLC and SCADA Software Control: Anti foam addition pump or other actuators.
<b>Level</b>	Height adjustable conductivity based level sensor. PLC and SCADA Software Control: pump for liquid addition or removal
<b>Pressure</b>	Pressure sensor top plate mounted. PLC and SCADA Software Control: modulated pressure valve, combined with air inlet, Flowmeters/MFC, agitation and other actuators
<b>Weight</b>	Load cells and balances are available. PLC and SCADA Software Control: pump for liquid addition or removal
<b>Probes and sensors available</b>	Biomass Online probes, optical density sensors, CO <sub>2</sub> /O <sub>2</sub> /NH <sub>4</sub> /SO <sub>2</sub> gas analyser, pCO <sub>2</sub> sensor, conductivity, methanol/ethanol analyzers, Automated samplers PLC and SCADA Software Control integrations, OPC compliance.
<b>Photo-Bioreactors</b>	Special accessories for photo syntetic and photo trophic microorganisms, variable LED light set and other .

# SOLIDA BIOTECH SPECIAL CONFIGURATIONS



## PARALLEL BIOREACTORS

- **TWIN-BENCH**  
1 tower, 2 vessel
- **QUAD-BENCH**  
1 tower, 4 vessel
- **MULTI-BENCH**  
1 tower, 6-8-12 or more vessel

Solida Biotech as new generation of parallel bioreactors offers advanced controller functionalities designed for meeting demanding requirements in both research and process development as well as for media optimization and screening studies.

### **Bio** BENCH Parallel Bioreactor

Systems can be used for microbial and cell cultivation applications in research and development allow for advanced screening of bacteria, yeasts, fungi, Cell Culture, Stem Cell, Biofuels and Phototrophic organisms. Our systems guarantee high precision monitoring and control for each bioreactor with a trusted parallel hardware and software PLC based which result in high information output and easy comparative analysis.

## SPECIAL BIOREACTORS

- **Photo bioreactors**
- **Air-lift**
- **Gas-lift**
- **MBR-SBR**  
3, 5, 7, 10, 15, 20 litres  
total volume available

Solida Biotech Photobioreactors **Bio**-PBR, can contain and grow algae, cyanobacteria and other photosynthetic organisms under heterotrophic and mixotrophic conditions. Our PBR system is a controllable environment in which to grow algae, and where the supply of light, nutrients, carbon dioxide, air, and temperature can be controlled and regulated.

Solida Biotech experiences applied to airlift / gaslift reactors geometry improved hydrodynamic variables like gas velocity and physical properties of the fluids. In fact, the geometry of the reactor has a strong influence on the hydrodynamics and this factor is a source of difficulty in comparing different results. Major advantages of the Solida Biotechnology solution were founded in gas hold-up, liquid circulating velocity, heat transfer, mass transfer and dispersion coefficients. SBR sequential batch reactors are industrial processes for the treatment of wastewater. SBR reactors treat waste water such as sewage or output from anaerobic digesters or mechanical biological treatment facilities in batches. Oxygen is bubbled through the waste water to reduce biochemical oxygen demand (BOD) and chemical oxygen demand (COD) to make suitable for discharge into sewers or for use on land.

## MINI BIOREACTORS

- **1000 ml total volume**  
(200ml - 800ml working volume)
- **500 ml total volume**  
(100ml - 400ml working volume)
- **250 ml total volume**  
(50ml - 200ml working volume)

Solida Biotech has a policy of constant and never ending progresses for bioprocess equipment's. The target is to improve fermentation, cell culture and renewable processes for the best efficiency, quality and economy. Following the development full range of Bioreactors from Laboratory to Production Plants with the latest technologies and components available on the market .

### **Solida Biotech R&D team is now working on :**

- New Disposable Bioreactors for microbial and cell cultivation
- New Concept of Micro-Bioreactors for products optimization
- Biofuel and Biomass Transformation
- On line automated integrations

1

### Bio Bench HMI-PC

powerfull local control  
touch-screen PC interface

2

### Bio Bench Advanced Controller

Modularity, Flexibility and Expandability  
Parallel Bioreactors TWIN-QUAD-MULTI  
up to 12 units working online

3

### Gas Mixing Module

Up to 8 Rotameters or  
Mass flow controllers for  
each bioreactor

4

### Interchangeable Vessels

Single jacket, Double Jacketed, Disposable  
vessels available range 50mL - 20L w/v

5

### Easy Load Pumps Module

Up to 8 pumps fix or variable speed  
for each bioreactor, precision dosing pumps

6

### Thermo-Chiller Module

Automated temperature control  
module with chilling mode, all fluidics  
are properly isolated as by  
international safety standards



## **Solida Biotech**

and his partners design and realise machineries for the pharmaceutical industry. Our firm's develop guideline is based on research and project of new solutions in full compliance with the quality and safety rules.

With a worldwide distribution network Solida Biotech guarantees full local support and after-sales services.

The production catalogue includes over 100 machine models and a line of accessories and complements according to current GMP and FDA rules.

Our production line includes:

- Bioreactors & Fermenters**
- Filtration Units**
- Isolators & Glove Testers**
- Sanitary Tanks**
- Sterilizing & Depirogenizing Units**
- Washing Machines**
- Confectioning & Final Confectioning Machines**
- Cryoplants**
- Automation & Software**
- Fornitures & Accessories**
- Turnkey Projects**



Street: Wagnmüllerstrasse, 23 - 80538 München - Germany  
T/+49 (0) 89 242 9090 20 - F/+49 (0) 89 242 9090 30

**E-mail: [sales@solidabiotech.com](mailto:sales@solidabiotech.com)**  
[www.solidabiotech.com](http://www.solidabiotech.com)