



**SOLIDA BIOTECH**

*NEXT-GENERATION BIOREACTORS*

**IN SITU  
STERILIZABLE  
BIOREACTORS**



# Bio Sip

**In situ  
Sterilizable  
Bioreactors**

Solida Biotechnology team with over 20 years experience in sterile process engineering and bioprocess technologies has realised a complete range of laboratory and pilot SIP in situ sterilizable bioreactors and fermenters. Solida Biotechnology offer pre-assembled SIP bioreactors packages or custom made solutions based on detailed requirements.

Culture vessels are available in bacteriological or cell cultivation configurations in the standard volumes from 3 to 5000 litres , or customized volumes up to 50 cubic meters and more on request.

- ▣ **High Flexibility and Reliability**  
via PLC automation and BIOFLEX SCADA software
- ▣ **Modularity and upgrades** at any time thanks to our new Modular concept design
- ▣ **Quality without compromise**  
only certified materials are selected
- ▣ **Complete documentation.** IOQ, DQ and components traceability for GLP and cGMP
- ▣ **Service and Maintenance**  
with a worldwide network



# SOLIDA BIOTECH SOLUTION FULL CONTROL & FLEXIBILITY



## EXPERIENCE IN BIOREACTORS DESIGN AND STERILE PROCESSING

Our laboratory and pilot SIP bioreactors are designed to guarantee better performances and improve process conditions like scaling up or scaling down, mixing and oxygen transfer, heating/cooling thermal transfer, sterility and cleaning procedures to optimize manufacturing time and costs saving.

**BioSip** automation & software Are based on leading supplier PLC's that runs under an advanced intuitive operating system. Software comprises a PLC with local visualization platform, HMI human interface touch screen and custom made configuration.

**BioSip** automated platforms guarantee the best performances, reliability, long term service and spare parts availability unless proprietary systems. The selection of trusted hardware components united with our background in fermentation and cell culture implemented into the BIO-SIP Controller Software ends up into a unique advanced SIP bioreactors solution.

**BioSip** Controllers series are powered through a UPS device protecting it from interference, overvoltage and power cuts. All units are provided with

an automated re-start sequence in case of power supply failures. Hardware components are located into a classified waterproof cabinet IP55/65 certified.

**BioSip** Controller architecture can hold and simultaneously manage up to 2 or more Lab and Pilot bioreactors. Automation design and functionality allow to interchange vessel's size without modifying PLC or Software configuration.

Advanced technology reflect also the use of field-bus based I/O modules for accurate and fast data management and to allow easy maintenance and to be ready for any expansion later on. Each system can be upgraded and replaced at any time without any limitation.

**Reduce lab space  
and energy consumption.**

**Easy to use with a simpler  
User Interface.**

**Full material traceability  
and certifications.**

**Various Accessories available.**

**Maximum flexibility with wide  
choose of Hardware solutions.**

## UNIQUE CONTROLLER FLEXIBILITY IN ONE BIOREACTOR

*Simultaneous control and regulation:*

- 2 x pH
- 2 x pO<sub>2</sub>
- 10 or more temperature
- 2 x level and foam
- 2 x stirrer speed
- 2 x pressure
- up to 8 x variable speed or fix speed peristaltic pumps
- up to 8 or more MFC's or rotameters
- up to 4 load cells
- 8 or more balances

*Extra inputs:*

- biomass monitors
- optical density
- gas analyzer
- pCO<sub>2</sub>
- methanol analyzer
- automated samplers and others.

**Chosen of leading PLC:**

Siemens, National Instruments, Allen Bradley, Delta V.

**Chosen of Communication device:**

Canopen, Interbus, Profibus, DeviceNet, ControlNet, ModBus, RS232/485, Ethernet, USB



## BioSip HUMAN INTERFACE TOUCHSCREEN

The **BioSip** HMI-PC is a unique interface that allow full local control of the bioreactor. Large Touch-screens available in 15", 19", 22".

### Functionalities:

- Full or empty automated sterilization cycles in one touch
- Preparation phases
- Pre-Inoculation set-up
- Inoculation assistance procedure
- Fermentation or Cell cultivation process start-up guided procedures
- Easy configuration of process parameters,
- P.I.D. settings,
- Probes and pumps calibration
- Dose monitoring for pumps and MFC's
- Up to 4 level of alarms
- Up to 4 password access
- Sequences programming
- Batches and feeding profiles formulations
- Cascade controls and exponential equations
- Online data recording with memory card
- Data download via USB/ Ethernet output
- Real-time data Visualization with graphic, curves and profiles displays.

Each unit is equipped with Batch, Feed-batch, Continuous modes of operation.

### STANDARD JACKETED VESSELS SPECIFICATIONS:

Total volume	Working volume (L)	min.Working volume (L)	Aspect ratio	
			Microbial culture	Cell cultivation
<b>7L</b>	5	1,5	2.7 / 3.1	2.1 / 1.5
<b>10L</b>	7,5	2,5	2.7 / 3.1	2.1 / 1.5
<b>15L</b>	11	3,5	2.7 / 3.1	2.1 / 1.5
<b>20L</b>	15	5	2.7 / 3.1	2.1 / 1.5
<b>30L</b>	22	7,5	2.7 / 3.1	2.1 / 1.5
<b>40L</b>	30	10	2.7 / 3.1	2.1 / 1.5
<b>50L</b>	37,5	12,5	2.7 / 3.1	2.1 / 1.5
<b>70L</b>	52,5	17,5	2.7 / 3.1	2.1 / 1.5
<b>100L</b>	75	25	2.7 / 3.1	2.1 / 1.5
<b>150L</b>	110	37,5	2.7 / 3.1	2.1 / 1.5
<b>200L</b>	150	50	2.7 / 3.1	2.1 / 1.5
<b>300L</b>	225	75	2.7 / 3.1	2.1 / 1.5
<b>400L</b>	300	100	2.7 / 3.1	2.1 / 1.5
<b>500L</b>	375	125	2.7 / 3.1	2.1 / 1.5



# FEATURES & SPECIFICATIONS



## FEATURES

- Smart pH and D.O. probes allow monitoring of all sensor functions making substantial advantages in bioprocess monitoring and control
- pH sensor empower fully integrated accuracy monitoring
- Monitoring of sensor quality (glass resistance, reference resistance, Checkref potential).
- D.O. optical sensors demonstrate a number of substantial advantages because of a symbiosis of sensor and measurement amplifier- an smart sensor.
- Variable or fix speed peristaltic pumps, autoclavable type.

The pump heads parts are assembled together and mounted to the front end of the metering pump. Even if the separate parts are individually sterilized, handling is required for assembly which renders the product contact surfaces non-sterile. As a result, Solida Biotech introduce onto his Bioreactors liquid metering pumps to avoid contamination problems caused by manual handling.

## SPECIFICATIONS

<b>Agitation system</b>	Direct drive, single and double mechanical or magnetically coupled drive
<b>Stirrer speed (rpm)</b>	Standard range is 1 – 2000 rpm adjustable according to required configuration either bacterial, cell culture or both
<b>Impellers</b>	Rushton, Marine, Pitched Blade, adjustable and removable type impellers. Special impellers are also available.
<b>Gas sparger</b>	Porous sparger, L-type sparger, Sinterized sparger, fixed or removable type
<b>Gas overlay</b>	Included as standard feature
<b>Gas mixing</b>	Standard set-up include Air, O <sub>2</sub> , CO <sub>2</sub> and N <sub>2</sub> gas mixing station, our unit can hold up to 8 gasses. Standard set-up include Flowmeters with on/off automatic solenoid valve for gas flow regulation or Massflow controllers for automated gas flow control and data recording
<b>Exhaust gas</b>	Water cooled exhaust gas Condenser
<b>Sampling</b>	Sanitary sampling system with contained sampling pipe including sampling bottles available with various volumes. DN Ingold sampling port or Retractable-fit type are available
<b>Harvesting</b>	Sanitary contained Drain pipe or Dip tube Fixed height or Height adjustable
<b>Liquid additions</b>	Sanitary inlet ports for chemicals additions or contained resterilizable liquid addition pipe
<b>pH</b>	Optical or classic pH sensor, 12mm, Ingold connectors. PLC and SCADA Software Control: via acid pump or CO <sub>2</sub> gas (Flowmeter or MFC) in combination with alkali pump and/or other actuators.
<b>DO<sub>2</sub></b>	Optical or classic DO sensor, 12mm, Ingold connectors. PLC and SCADA Software Control: via or in combination with N <sub>2</sub> , Air, O <sub>2</sub> (Flowmeter or automation MFC) and agitation or nutrient addition pump or other actuators
<b>Temperature</b>	Pt-100 sensor in thermo well plate. PLC and SCADA Software Control: cooling and/or heating jacket via bioreactor wall or via internal heat exchanger, cooling via tap water or chilled water
<b>Foam</b>	Height adjustable conductivity based foam and level sensor, High/Low foam sensors are also available. PLC and SCADA Software Control: Anti foam addition pump or other actuators.
<b>Level</b>	Height adjustable capacitive based level sensor. PLC and SCADA Software Control: pump for liquid addition or removal
<b>Pressure</b>	Pressure sensor top plate mounted. PLC and SCADA Software Control: modulated pressure valve, combined with air inlet, Flowmeters/MFC, agitation and other actuators
<b>Weight</b>	Load cells and balances are available. PLC and SCADA Software Control: pumps for liquid addition or removal, chemostat or continuous mode.
<b>Probes and sensors available</b>	Online Biomass probes, optical density sensors, CO <sub>2</sub> /O <sub>2</sub> /NH <sub>4</sub> /SO <sub>2</sub> gas analyser, pCO <sub>2</sub> sensor, conductivity, methanol/ethanol analyzers, Automated samplers PLC and SCADA Software Control integrations, OPC compliance.
<b>Certifications</b>	IQ, OQ, PQ protocols available Including full material traceability GLP and cGMP compliance. User and maintenance manuals are available in English, French, German, Spanish or Italian. Chinese, Indian, Russian and Japanese languages, on request.
<b>After-sales support</b>	Worldwide after-sales net-work with skilled engineers support. Remote diagnostic control and Online assistance 24/24h available.



# INDUSTRIAL PLANT PROJECTS



## TURN-KEY SOLUTIONS BY SOLIDA BIOTECHNOLOGY

The concept of modularity using standard modules to customized lay out of the bioreactors has been extended to the stainless steel Industrial bioreactors and fermenters. The vessels are cGMP and comply with different pressure code throughout the world. The systems are fully documented and delivered with all necessary documentation for mechanical and electrical components. The Industrial Systems are ranging in sizes of 500L up to 50cm<sup>3</sup> or more. Our modular, pre-designed and configured turnkey system incorporating the most commonly requested functions and features.

## COMPLEMENTARY PRODUCTS

- Complete, turnkey production-scale equipments
- Fully automatic in-situ sterilization and integrated steam generators
- Industrial PLC Automation controllers and SCADA Software in an IP55/IP65 stainless steel cabinet
- Integration of Online Analyzer's for complete process control
- Integration of Down-stream equipments
- Tangential flow and Dia-Filtration units
- Online Centrifuges
- Integration of Isolators and Laminar Flow cabinets
- Supply of Fill/Finishing and Capping automated or semi-automated machineries.



**1 BioSIP HMI-PC**  
Full local control with large touch-screen PC interface

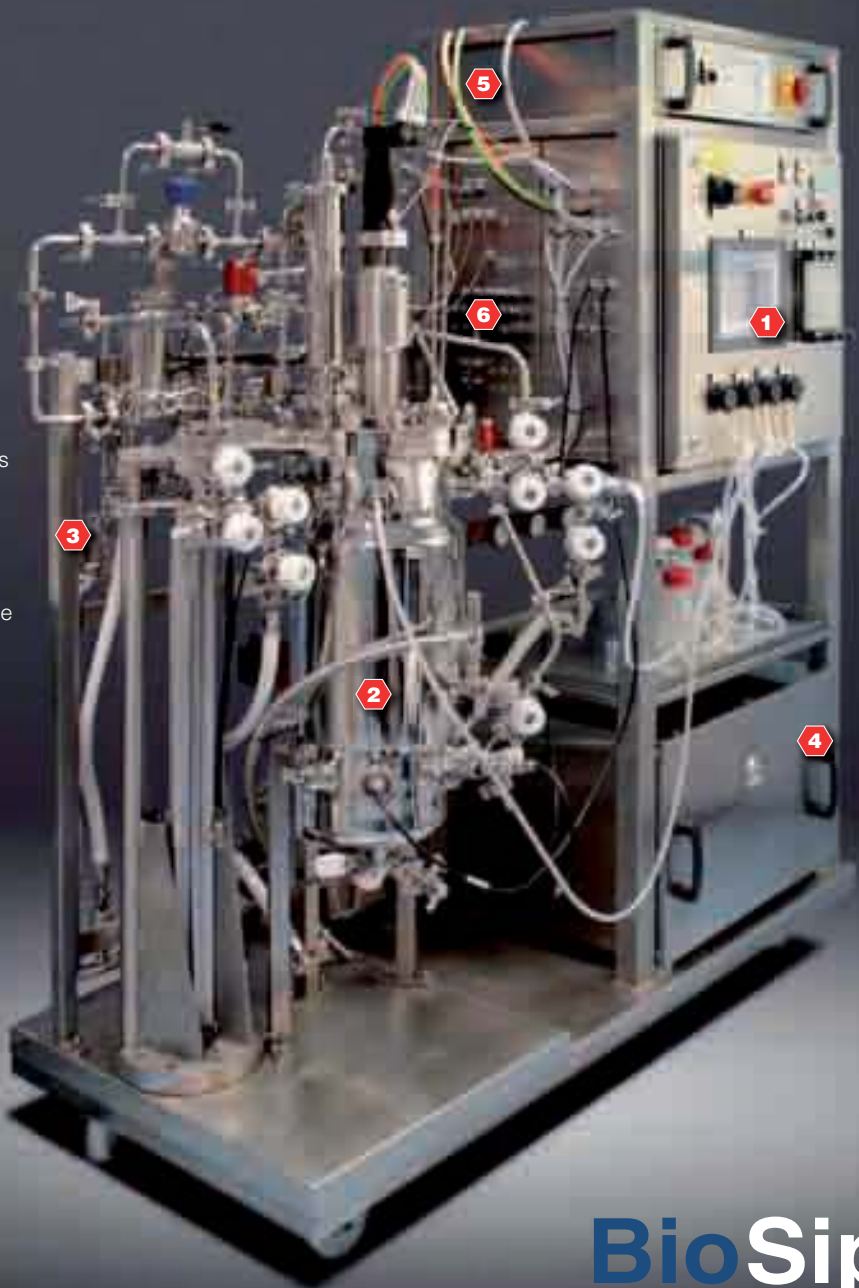
**2 High Quality**  
SS 316L bioreactors  
Fully cGMP conform

**3 Sanitary piping**  
Sterility and cleanability concept design

**4 BioSteam**  
Automated steam generator unit

**5 BioUPS**  
Back-up safety device for continuous operations

**6 BioSIP**  
Advanced Controller  
Guaranteed flexibility and upgrades at any time



# BioSip

In situ  
Sterilizable  
Bioreactors

### **Solida Biotechnology**

and his partners design and realise machineries for the pharmaceutical industry. Our firm's develop guideline is based on research and project of new solutions in full compliance with the quality and safety rules.

With a worldwide distribution network Solida Biotechnology guarantees full local support and after-sales services.

The production catalogue includes over 100 machine models and a line of accessories and complements according to current GMP and FDA rules.

Our production line includes:

- Bioreactors & Fermenters**
- Filtration Units**
- Isolators & Glove Testers**
- Sanitary Tanks**
- Sterilizing & Depirogenizing Units**
- Washing Machines**
- Confectioning & Final Confectioning Machines**
- Cryoplants**
- Automation & Software**
- Furnitures & Accessories**
- Turnkey Projects**



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